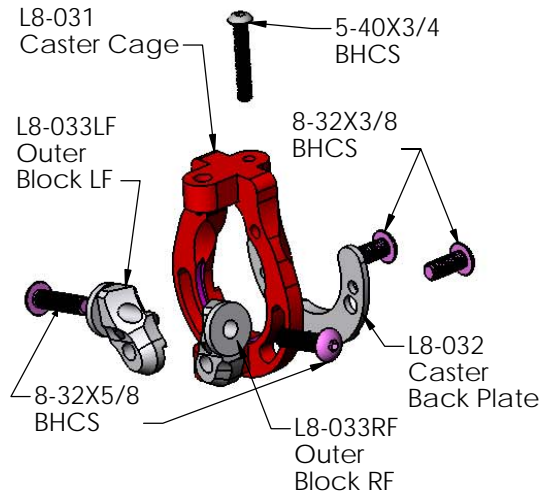


## Assembly:

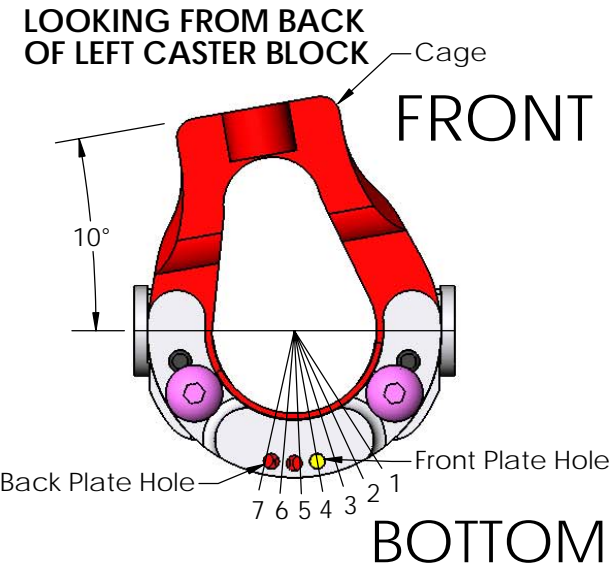
Use a small amount of Blue Loctite® on all screws that are installed into the aluminum parts.

Install all components BEFORE adjusting the caster.



## KING HEADZ L8-030/L8-030S LOSI Adjustable Caster Blocks

To adjust the amount of caster.  
Loosen the (2) 8-32 BHCS.  
Rotate the block to the desired amount of caster.  
Insert the gage into the correct holes from chart.  
Retighten the 8-32 BHCS.



	ANGLE	PLATE	CAGE	TOTAL
		HOLE	HOLE	CASTER
STOCK	15	CENTER	6	25
	12.5	BACK	7	22.5
	10	FRONT	4	20
	7.5	CENTER	5	17.5
	5	BACK	6	15
	2.5	FRONT	3	12.5
	0	CENTER	4	10
	-2.5	BACK	5	7.5
	-5	FRONT	2	5
	-7.5	CENTER	3	2.5
	-10	BACK	4	0
	-12.5	FRONT	1	-2.5
	-15	CENTER	2	-5

\*\* Stock the LOSI has 10 deg of kick up in the front hinge pin and 10 deg of caster in the block so there is 20 deg of total caster.